

Iron Door Touch Up Directions

MATERIALS

- 220 Grit Sandpaper
 - 440 Grit Sandpaper
 - 4.5 oz *Bondo* Glazing & Spot Putty
 - Metal or Plastic Scraper
 - Copper Highlight Paint (ORB Only)
 - Paint Brush (ORB Only)
 - Dupli Color Sandable Primer
 - Flat Black Paint
 - Paint Hardener (White Container)
- NOT INCLUDED
- Masking Tape
 - Mask, gloves & eye protection

IRON DOOR TOUCH-UP DIRECTIONS

- 1) Use 220 grit sandpaper to sand the desired touch up area until the damaged paint layer is removed. Remove dirt, dust or grease from the area with towel.
- 2) Apply 1-2 layers of *Bondo Glazing & Spot Putty* using the included metal scraper. Allow 20-30 minutes drying time between layers.
- 3) Once final *Bondo* layer is dry, sand the area using 200 grit until the surface is completely level. Finish by sanding the area with 400 grit sandpaper to smooth the texture.
- 4) Clean the area to remove all dust and dirt.
- 5) Tape off any areas you do not want the paint to spray (E.g. glass panel).
- 6) Once the door is completely dry, apply the first coat of primer using Black Dupli Color Sandable Primer slightly overlapping with the surrounding finish area. Once dry, apply a second coat of primer.
- 7) Once the second coat of primer is dry, lightly sand the area using 220 grit sandpaper.
- 8) Pour Hardener into black paint and mix. Use paint brush attached to the cap to paint the desired area. Apply two coats allowing dry time in between coats. For Matte Black Finish skip to step 10.
- 9) Apply a small amount of the Copper highlight paint to the tip of a brush. Brush the copper paint on a piece of cardboard until the brush is extremely dry. *If the copper highlight paint has dried out, use a small amount of mineral spirits to return it to the desired consistency. Using long stroke, brush the paint gently over the touch up area until the desired finish is reached. (We recommend practicing this on an area that is hard to see first.) Allow 5 minutes to dry.

* All painting should be done when temperatures are between 60-95 degrees and the humidity is less than 60%